



1200-HMP

What is 1200-HMP?

- ▶ 1200-HMP is a specially formulated, 100% solid, system flush designed to be used as part of your preventative maintenance procedure(s) on HMT systems that process EVA, Polyolefin, APAO, Metallocene, and Pressure Sensitive hot melts.

How is it supplied?

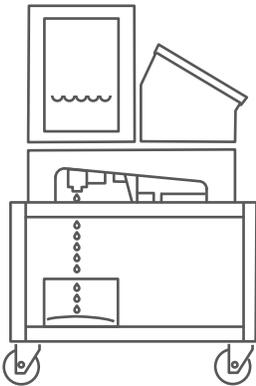
- ▶ 1200-HMP is supplied in an easily manageable “chip” form that melts quickly. It is 100% solid so there are no messy liquids or powders.
- ▶ 1200-HMP is sold by the pound in 35 pound quantities.



**Only qualified personnel should perform this procedure.
Use protective clothing and gear before beginning.**

How is it used?

- ▶ Instructions for use:
 1. We recommend moving the hot melt system to a safe and well ventilated area for flushing.
 2. Pump or drain as much adhesive from the system as possible into a liquid tight, heat resistant container.
 3. Fill your tank with 1200-HMP and replace the lid. Allow to melt completely. Do not exceed 400°F.
 4. Remove the nozzles from the guns and flush enough 1200-HMP through the hose(s) and gun(s) to displace any remaining hot melt with 1200-HMP.
 5. Allow the 1200-HMP to work for 2–4 hours. Avoid scraping the sidewalls of the tank with tools that will damage the tank coating.
 6. Drain all 1200-HMP from the melt tank through the drain plug located on the pump body. Re-install the drain plug when the tank is empty.
 7. Re-fill the tank with your adhesive and replace the lid. Return the temperature settings to normal. Flush the remaining 1200-HMP through the hoses and guns until completely gone. Re-install the gun nozzles.
 8. Allow flushed 1200-HMP and residual materials to cool completely and discard following all Federal, State, and local regulations for disposal of a solid waste material.



**Hot Melt
Technologies, Inc.**

No One Puts It Together Like HMT_®

1723 W Hamlin Road
Rochester Hills, MI 48309
(248) 853-2011

Contact Customer Service to place an order.
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