



Green-Kleen

What is Green-Kleen?

- ▶ Green-Kleen is a specially formulated, 100% solid, system flush designed to be used as part of your preventative maintenance procedure(s) on HMT systems that process Butyl hot melts.

How is it supplied?

- ▶ Green-Kleen is supplied in an easily manageable “brick” form that melts quickly. It is 100% solid so there are no messy liquids or powders.
- ▶ Green-Kleen is sold by the pound in 10, 25, or 50 pound quantities



**Only qualified personnel should perform this procedure.
Use protective clothing and gear before beginning.**

How is it used?

- ▶ Instructions for use:
 1. We recommend moving the hot melt system to a safe and well ventilated area for flushing.
 2. Pump or drain as much adhesive from the system as possible into a liquid tight, heat resistant container.
 3. Fill your tank with Green-Kleen and replace the lid. Allow to melt completely. Do not exceed 400°F.
 4. Remove the nozzles from the guns and flush enough Green-Kleen through the hose(s) and gun(s) to displace any remaining hot melt with Green-Kleen.
 5. Allow the Green-Kleen to work for 2–4 hours. Avoid scraping the sidewalls of the tank with tools that will damage the tank coating.
 6. Drain all Green-Kleen from the melt tank through the drain plug located on the pump body. Re-install the drain plug when the tank is empty.
 7. Re-fill the tank with your adhesive and replace the lid. Return the temperature settings to normal. Flush the remaining Green-Kleen through the hoses and guns until completely gone. Re-install the gun nozzles.
 8. Allow flushed Green-Kleen and residual materials to cool completely and discard following all Federal, State, and local regulations for disposal of a solid waste material.



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