



**Hot Melt
Technologies, Inc.**

www.hotmelt-adhesive.com

1723 W. Hamlin Rd. Rochester Hills, MI 48309

Phone: (248) 853-2011 Fax: (248) 853-6650

MACROCLEAN-204

HOT MELT SYSTEM FLUSH

Macroclean-204 is an excellent flushing material for polyamide hot melts. It can be heated to normal hot melt application temperatures (300°F to 450°F) without boiling or excessive fuming.

Cleaning Procedures

Empty the hot melt from the application equipment as completely as possible. Fill the tank up to 75% of the tank size with Macroclean-204 for it expands when heated. Heat the Macroclean-204 to 25°F over the application temperature of the adhesive. Maintain temperature for 4 hours. Circulate the Macroclean-204 through the heated hose and dispense gun, back into the tank if possible.

Drain Macroclean-204 from the system. If clean add 1/2 tank of new hot melt material, melt and purge through system. Refill with new hot melt, melt and use. Some excessively dirty systems may require a second cleaning with Macroclean-204.

Safety

Protection devices for face and hands are recommended to prevent possible burns.