DFS Accu-Flow™
940-015

Flow Control Instructions

- To increase adhesive flow, turn knob clockwise.
- To decrease adhesive flow, turn knob counter clockwise.
- It is possible to remove the adjustment knob and screw assembly if turned fully counter-clockwise.

Avoid turning clockwise past maximum flow. Motor stall and/or damage can occur.

BILL OF MATERIALS

<table>
<thead>
<tr>
<th>ITEM</th>
<th>DESCRIPTION</th>
<th>PART NO</th>
<th>QTY</th>
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<tbody>
<tr>
<td>1</td>
<td>1/4-20 × 1/2” Socket Head Screw Cap</td>
<td>322-101</td>
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<td>2</td>
<td>Adjustment Knob and Screw Assembly</td>
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<td>Retainer Plate</td>
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<td>O-Ring</td>
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<td>Flow Control Back Up Plate</td>
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<td>Flow Control Spring</td>
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