Remote Motor Run / System Ready Cable

922-121, 120 VAC
XP-922-221, 220 VAC

IMPORTANT
Attach Interface Cable
to Accessory Port #2

Ground

Voltage present when cable is connected to Accessory Port

Motor Run

Voltage Return
System Ready
Voltage In
5-24 VDC, 1 A
120 VAC, 0.5 A
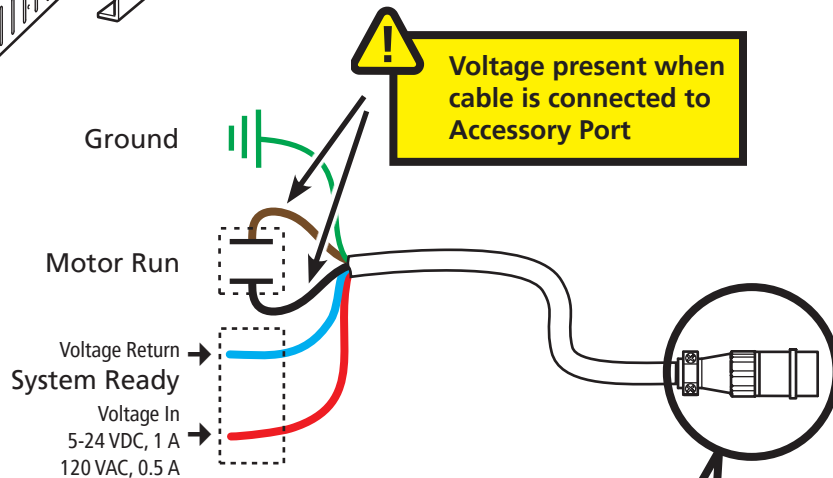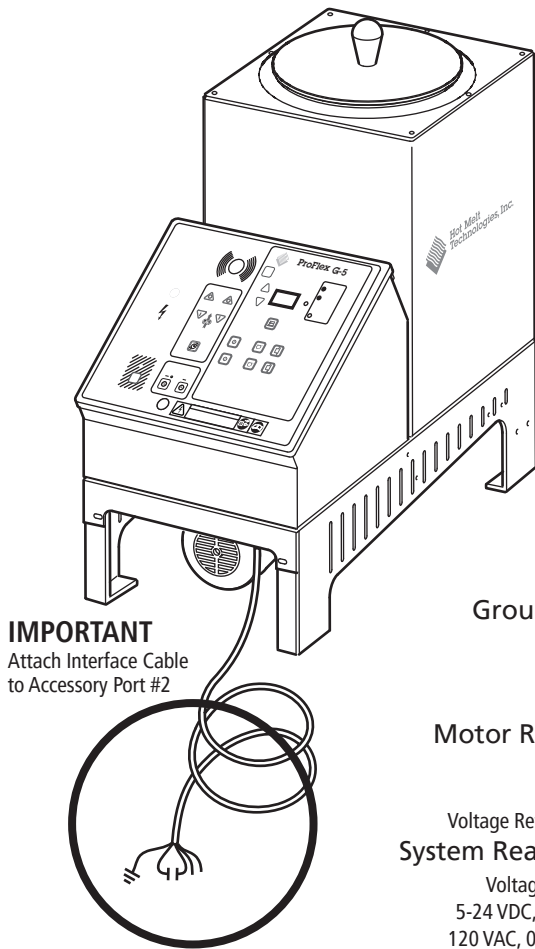
Motor Run
Requires a contact closure to activate the pump.

1) As provided, connect cable to Accessory Port #2 to run the pump.

2) As an interface, cut off butt connector and attach the brown and black wire to a manual switch, PLC, or Relay then connect cable to Accessory Port #2. Disconnect power before making changes.

System Ready
When the Hot Melt System reaches operating temperature relay contacts within the control panel close allowing an external signal to travel through the relay to complete the circuit.

120 VAC

1 — Ground
2
3 ─────────┐
4 ── System
5 ── Ready
6 ── Motor
7 ── Run
8
9 ─────────┘

220 VAC

1 — Ground
2
3
4
5
6 ── Motor
7 ── Run
8 ── System
9 ── Ready