



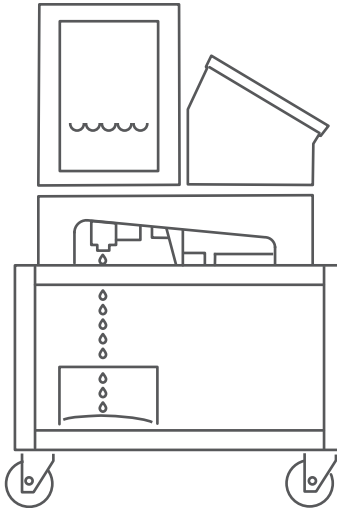
## 1200-HMP

### What is 1200-HMP?

- ▶ 1200-HMP is a specially formulated, 100% solid, system flush designed to be used as part of your preventative maintenance procedure(s) on HMT systems that process EVA, Polyolefin, APAO, Metallocene, and Pressure Sensitive hot melts.

### How is it supplied?

- ▶ 1200-HMP is supplied in an easily manageable “pelletized” form that melts quickly. It is 100% solid so there are no messy liquids or powders.
- ▶ 1200-HMP is sold by the pound in 30 pound cartons.



**Only qualified personnel should perform this procedure. Use protective clothing and gear before beginning.**

### How to flush your system:

- ▶ Instructions for use:

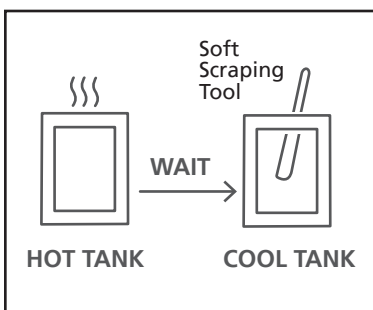
1. We recommend moving the hot melt system to a safe and well ventilated area for flushing.
2. Pump or drain as much adhesive from the system as possible into a liquid tight, heat resistant container.
3. Fill your tank with 1200-HMP and replace the lid. Allow to melt completely. Run at the same temperature as your adhesive.
4. Remove the nozzles from the guns and flush enough 1200-HMP through the hose(s) and gun(s) to displace any remaining adhesive with 1200-HMP.
5. Allow the 1200-HMP to work for 2–4 hours.
6. Drain all 1200-HMP from the melt tank through the drain plug located on the pump body. Re-install the drain plug when the tank is empty.
7. Re-fill the tank with your adhesive and replace the lid. Flush the remaining 1200-HMP through the hoses and guns until completely gone. Re-install the gun nozzles.
8. Allow flushed 1200-HMP and residual materials to cool completely and discard following all Federal, State, and local regulations for disposal of a solid waste material.

### SPECIAL NOTE:

- ▶ **Cleaning the Tank**

The inside of the melt tank is coated with a Teflon release coating. When the tank is HOT, the coating will soften. Attempting to scrape the inside tank surfaces while the tank is HOT will damage the softened coating. Scratched or chipped coating will eventually spread and cause premature coating failure.

To peel the residual adhesive from inside the tank, empty the tank and allow it to cool completely. Using a soft plastic scraping tool, carefully begin the peeling process.



Contact Customer Service to place an order at (248) 853-2011.  
Visit [www.hotmelt-tech.com](http://www.hotmelt-tech.com) for complete service information.

