



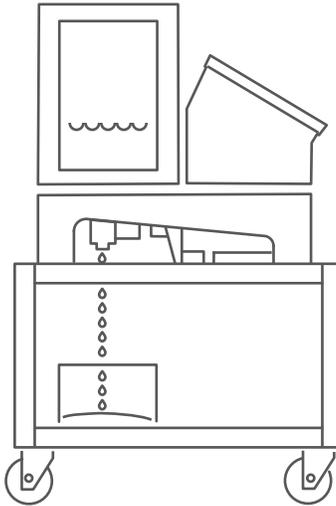
MACRO CLEAN 204

What is Macro Clean 204?

- ▶ Macro Clean 204 is a specially formulated liquid system flush designed to be used as a part of your maintenance procedure(s) on HMT systems that process Polyamide hot melts.

How is it supplied?

- ▶ Macro Clean 204 is supplied in a metal container that can be reused when purging the Macro Clean 204 from the system.
- ▶ Macro Clean 204 is sold in 1, 5 or 50 gallon containers.



Only qualified personnel should perform this procedure. Use protective clothing and gear before beginning.

How to flush your system:

▶ Instructions for use:

1. We recommend moving the hot melt system to a safe and well ventilated area for flushing.
2. Pump or drain as much adhesive from the system as possible into a liquid tight, heat resistant container.
3. Fill your tank with Macro Clean 204 and replace the lid. Allow to melt completely. Run at the same temperature as your adhesive.
4. Allow the Macro Clean 204 to work for 2–4 hours.
5. Drain all Macro Clean 204 from the melt tank through the drain plug located on the pump body. Re-install the drain plug when the tank is empty.



Macro Clean 204 expands when heated and may create backpressure. Use caution when draining.

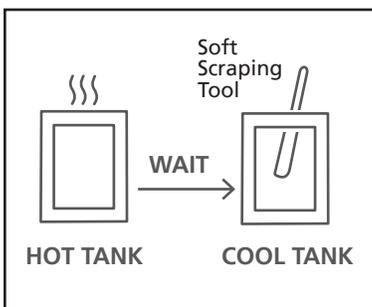
7. Re-fill the tank with your adhesive and replace the lid. Flush the remaining Macro Clean 204 through the hoses and guns until completely gone. Re-install the gun nozzles.
8. Allow flushed Macro Clean 204 and residual materials to cool completely and discard following all Federal, State, and local regulations for disposal.

SPECIAL NOTE:

▶ Cleaning the Tank

The inside of the melt tank is coated with a Teflon release coating. When the tank is HOT, the coating will soften. Attempting to scrape the inside tank surfaces while the tank is HOT will damage the softened coating. Scratched or chipped coating will eventually spread and cause premature coating failure.

To peel the residual adhesive from inside the tank, empty the tank and allow it to cool completely. Using a soft plastic scraping tool, carefully begin the peeling process.



Contact Customer Service to place an order at (248) 853-2011. Visit www.hotmelt-tech.com for complete service information.

