Hot Melt Technologies, Inc.
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Timer Settings

SHOT DURATION

PRE-PRESSURE DELAY

EVENT

PUMP ON   SOLENOID ON

PC-100-D
Single Input/Output Shot Timer

☐ **120 VAC**

☐ **220 VAC**

340-218 REV. A

WARNING
LINE VOLTAGE PRESENT WITH MACHINE POWER OFF.
Risk of electrical shock or burn.
Disconnect power before servicing.

TRIGGER INPUT   **OUTPUT TO SOLENOID**   **POWER & PUMP INTERFACE**

#	Description
1	"+/-" buttons adjust the "Shot Duration" and "Pre-Pressure Delay" time.
2	The "Shot Duration" button displays the length of the shot time when depressed. To program a shot time press and hold the "Shot Duration" button and use the "+/-" buttons to adjust the time up and down.
3	The "Timer Settings" Display shows a countdown of the "Shot Duration" during an operating cycle, and displays the "Shot Duration" and "Pre-Pressure Delay" settings when each button is depressed respectively.
4	The "Pre-Pressure Delay" button displays the time that the pump is setup to run prior to firing a shot. To program the "Pre-Pressure Delay" press and hold the "Pre-Pressure Delay" button and use the "+/-" buttons to adjust the time up and down.
5	The "Event" LEDs illuminate when a programmed function is activated. The "Pump On" LED activates when the pump is active and the "Solenoid On" LED activates when a shot is fired.

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